NONDESTRUCTIVE EVALUATION (NDE) USERS SEMINAR COURSE OUTLINE



October 1-3, 2024, 8:30 am - 5:00 pm Hosted at Olson Instruments Headquarters 12401 West 49th Ave Wheat Ridge CO 80033

(Denver International Airport - DEN)

> Structures: October 1 (Tuesday)

> Foundations/Pavements: October 2 (Wednesday)

> Geophysics: October 3 (Thursday)

In addition to NDE and geophysical method presentations, questions/discussion sessions and handson demonstrations will be conducted for most test methods with an instructor`s guidance. A total of 7.5 PDH certificate hours will be awarded each day for use in Professional Engineering registration continuing education requirements. Classes start at 8:30 am and end at 5:00 pm with lunch provided by Olson. Coffee, drinks, and snacks provided daily.

Seminar Costs - \$400/day

Register by: emailing *Seminars@OlsonInstruments.com*, or online at *www.OlsonInstruments.com/*Support/Training, and select the "NDE Users Seminar" link on the page. PayPal payments only if registering online.

Class size is limited so please, register early!

Contact our office if you would like assistance. Ex: letter of invitation for a US visa, lodging, etc.

Day 1, October 1 (Tuesday)

Structural NDE Methods for Concrete and Masonry
Concrete Condition Assessment & Quality Assurance

Larry Olson, PE, Chief Engineer / Dennis Sack, PE, Principal Engineer

» Basic NDE Physics Overview

Wave Types

Wave Propagation

Wave Speeds

Reflection and Transmission

» Ultrasonic/Sonic Pulse Velocity and Velocity Tomography for Quality and Integrity on Concrete with 2-Sided Access

Test Procedures and Equipment

Pulse Velocity Physics and ASTM C597

Materials and Case Histories

Strength Correlations

Velocity Tomography

» Impact Echo for Thickness and Integrity on Concrete with 1-Sided Access

Test Procedures and Equipment

Impact Echo Physics and ASTM C1383

Thickness Q/A of Pavements

Materials and Case Histories for Void, Honeycomb, Cracking

Impact Echo Scanning



Structural NDE Methods for Concrete and Masonry

» Ultrasonic Pulse Echo - Shear Wave Tomography for Concrete Integrity with 1-Sided Access Test Procedures and Equipment

Case Histories for Concrete Void, Honeycomb, Cracking

» Spectral Analysis of Surface Waves for Concrete with 1-Sided Access

Test Procedures and Equipment SASW Physics SASW for Concrete Quality/Strength Correlation Damage Evaluation of Cracking, Fire, Frost, Alkali-Silica Reaction

» Ground Penetrating Radar on Concrete and Asphalt Overlaid Bridge Decks

Test Procedures and Equipment Structural Embedment Location 2D and 3D Data Analyses Bridge Deck Surveys for Delaminations - Ground and Air Coupled

» Resonance Testing of Cylinders, Beams and Cores for Freeze-Thaw Durability and Elastic Moduli Test Procedures and Equipment per ASTM C215-08 for Elastic Moduli Calculation of Young's and Shear Moduli, and Poisson's Ratio ASTM C666/666M-03 (2008) applications for Freeze-Thaw Durability

» Bridge Monitoring and Load Tests

Test Procedures and Equipment Traditional Monitoring and Testing Methods Interferometric Phase Radar for Bridge Displacements and Vibration

» Bridge Deck Scanning with Sonic Surface Scanner

Test Procedures and Equipment
IE Scanning of Concrete Bridge Decks and Slabs
SASW Scanning of Asphalt Overlaid Concrete Bridge Decks
Data Analysis and Presentation

Nondestructive testing demonstrations will be held on concrete specimens for the above methods during the day.



Quality Assurance & Forensic NDE Methods for Pavements & Foundations Dennis Sack, PE, Principal Engineer / Pat Miller, PE, Associate Principal Engineer

» Lightweight Deflectometer for Subgrade and Base Compaction Control

Test Procedures and Equipment

Data Analysis

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Materials and Case Histories

Proctor Test for Field Implementation

Discussion of Univeristy of Maryland Pooled Fund Study for LWD Testing Protocol

» Slab Impulse Response for Structural Evaluation

Test Procedures and Equipment

Physics and ACI 228.2R and ASTM C1740

Structural Condition Assessment Case History

» Asphalt/Concrete Pavement Evaluation with Ground Penetrating Radar and Impact Echo/Spectral Analysis of Surface Waves Scanning

Test Procedures and Equipment

Asphalt Pavement Thickness and Subgrade Moisture Assessment with GPR

Detection of Delamination and Ravelling

Surface Waves for Elastic Modulii Determination

» Crosshole Sonic Logging for QA of Drilled Shaft Foundations, Auger Cast Piles and Diaphragm Walls

Test Procedures and Equipment

Review of ASTM D6760-08 and European Standard

CSL Ultrasonic Signal Analysis and Anomaly/Debonding Considerations

Log Generation and Report Considerations

Velocity vs. Strength

Angled and Singlehole Sonic Logs

Research and Case History Results

When does an anomaly become a defect?

Destructive Coring/Drilling Considerations

General Repair Approaches

» Crosshole Tomography for 2-D and 3-D Imaging of CSL Anomalies

Review of Tomography Algorithms

Data Collection Procedures in CSL tests for Velocity Tomography

Data Analysis of Angled CSL data

Velocity Tomography Analyses

2-D vs. 3-D Velocity Tomograms in Research and Case Histories

» Sonic Echo/Impulse Response for Shaft/Pile Integrity and Length in QA and Forensic Studies

Test Procedures and Equipment

Review of ASTM D5882-07 and ACI 228.2R-98

Sonic Echo Physics

Impulse Response Physics

Research and Case History Results for Concrete, Wood and Steel Piles

Testing through Pilecaps and on Pile Sides



Quality Assurance & Forensic NDE Methods for Pavements & Foundations

» Parallel Seismic for Shallow and Deep Foundation Unknown Depth Determinations and Buried Piles below Pilecaps

Test Procedures and Equipment

Review of ACI 228.2R-98 and ASTM D8381

Parallel Seismic Physics

Research and Case History Results for Concrete, Wood, and Steel Piles and Masonry Piers/Abutments and Steel H-Pile and Sheet Pile Considerations Unknown Foundation Depth Determinations for Bridge Scour Safety Studies

» Ground Penetrating Radar for Unknown Foundation Depths/Pile Locations

Test Procedures and Equipment

Review of ACI 228.2R-98

Research and Case History Results

» Impact Echo for 1-Sided Concrete Thickness and Integrity of Piers, Abutments and Pilecaps

Test Procedures and Equipment

Impact Echo Physics and ASTM C1383

Unknown Thickness Determinations

Nondestructive testing demonstrations will be held on concrete specimens for the above methods during the day

Applied, Engineering and Environmental Near-Surface Geophysics

Spencer Goodwin, MS, Project Geophysical Engineer / Jared Low, MS, Project Geophysical Engineer

Dennis Sack and/or Pat Miller

» Introduction

Geophysics versus NDE
Applications
Instrumentation
Resolution
ASTM Standards D6429 and Guidelines
Matrix of Methods & Applications

» Seismic Methods

Refraction Method Reflection Method Multichannel Analysis of Surface Waves (MASW) both active and passive Borehole Methods: Downhole and Crosshole Seismic

- » Ground Penetrating Radar (GPR) Surface and Borehole methods Man-made vs naturally occurring mediums
- » Electrical Resistivity Electrical resistivity tomography (ERT) Vertical electrical soundings (VES)
- » Electromagnetic Methods

Metal Detectors Electrical Conductivity Profiling Deep Conductivity Methods Nuclear Magnetic Resonance

» Potential Fields

Magnetic Method Gravity SP

» Wrap-up Geophysical Survey Methods

Case study discussions: earthen vs concrete dams

Case study discussion: void detection

For each geophysical survey method we will cover the theory, instrumentation, maximum depth of penetration, resolution, data collection methods, data processing methods, analysis, interpretation, and reporting. We will also cover some case studies for each method.

We will have hands on demonstrations both inside and outside for seismic refraction tomography (SRT), multichannel analysis of surface waves (MASW), and Ground Penetrating Radar (GPR).

Seminar Location:

Offered by Olson Instruments, Inc. 12401 West 49th Ave Wheat Ridge CO 80033 Denver International Airport - DEN

Registration is available either by phone, email, or online at:

www.OlsonInstruments.com/Support/Training, and select "NDE Users Seminar" Contact us at 303.423.1212 x106 or email: Seminars@OlsonInstruments.com