**Impact Echo (IE) investigations are performed to assess the condition or thickness of slabs, beams, columns, walls, pavements, runways, tunnels, and dams.**

**Impact Echo (IE) systems** are designed to determine the condition and thickness of concrete, wood, stone, and masonry structural members when voids, honeycomb, and/or cracks are suspected. IE investigations can also be performed to predict the strength of early age concrete if the member thickness is known. Lastly, the IE method will provide information on the depth of a flaw or defect, in addition to mapping its lateral location and extent. An advantage of the IE method over the Ultrasonic Pulse Velocity (UPV) method is that only one side of the structure needs to be accessible for testing.

Other systems based on the Impact Echo principle include Olson Instruments’ handheld [Concrete Thickness Gauge (CTG)](https://www.olsoninstruments.com/products/ctg) and the [Impact Echo Scanner (IES)](https://www.olsoninstruments.com/products/ies).

**Features:**
- Economic solution for users who already own either a Freedom Data PC or NDE 360
- Thickness accuracy ± 2% at high resolution when calibrated on a known thickness
- Save selected test time/date and spectral thickness results for later review
- English or Metric units can be used
- No coupling agents required for use of test head on concrete
- Easy velocity calibration at known thickness location
- Works on cured, hardened concrete in air or on grade
- Works through paint and most types of bonded tile
- System is compact, durable, and easily transported allowing for multiple tests per day
- Real-time waveform display while testing
- Software allows sophisticated processing
- Can be expanded to use Impact Echo Scanning technology

**Applicable On:**
- Beams
- Bridge Decks
- Columns
- Dams
- Pavements
- Pipes
- Post-Tensioned Ducts
- Runways
- Slabs
- Tunnels
- Walls

**Test For:**
- Cracks
- Delaminations
- Honeycomb
- Thickness
- Voids
Method
In IE investigations, the hammer or impactor is used to generate compressional waves that reflect back from the bottom of the tested member or from a discontinuity. The response of the system is then measured by the receiver placed next to the impact point. Only one relatively smooth and clean surface needs to be accessible for receiver placement and hammer or solenoid impact.

Data Collection
The user friendly WinIE software is written and tested at Olson Instruments’ corporate office in Colorado. We do not outsource any tech support questions and, should you require software support, we welcome your questions and comments.

Available Models
The Impact Echo system is available in two different models which can be run from Olson’s Freedom Data PC or NDE 360 Platforms:

1. Impact Echo-1 (IE-1)
2. Impact Echo-2 (IE-2)

Model Advantages

<table>
<thead>
<tr>
<th>Model</th>
<th>Advantages</th>
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<tbody>
<tr>
<td>IE-1 Model</td>
<td>Tests concrete between 3.2” to 6 ft (81 mm to 1.8 m). Includes impactor solenoid and displacement transducer</td>
</tr>
<tr>
<td>IE-2 Model</td>
<td>In addition to impactor solenoid and displacement transducer, includes accelerometer for testing to 12 ft (3.6 m)</td>
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